

# Chemical profile – R-(+)-Limonene

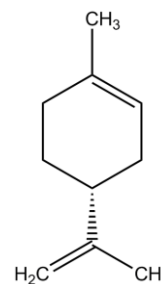
## Basic information

**IUPAC name:** 1-methyl-4-prop-1-en-2-yl-cyclohexene

**Other names:** D-limonene, R-(+)-p-mentha-1,8-diene,  
1-methyl-4-(1-methylethenyl)-cyclohexene

**Molecular formula:** C<sub>10</sub>H<sub>16</sub>

**Molecular weight:** 136.23 g mol<sup>-1</sup>



## Physical properties

**Appearance:** Colourless to pale yellow liquid

**Relative density:** 0.842 g cm<sup>-3</sup>

**Melting point:** -74 °C

**Boiling point:** 176 °C

**Flash point:** 48 °C – closed cup

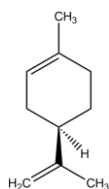


## Occurrence and uses

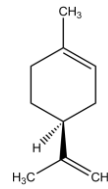
R-(+)-Limonene occurs naturally in the oil of citrus fruits including lemons, grapefruit and oranges. It is being increasingly used in cleaning productions, in addition to its use as a food additive, an insecticide and an industrial solvent. Limonene is favourable over a number of industrial solvents due to its relatively low toxicity, its biodegradability and the fact that it can be obtained from renewable resources.

## Links to curriculum

**Stereoisomers:**



R-(+)-Limonene



S-(-)-Limonene

**Functional groups:** Alkenes

**Use in practical experiments:** Learn Chemistry resources 'Properties of Stereoisomers', 'Testing for unsaturation using bromine', 'Testing for unsaturation using potassium manganate (VII)' and 'Extracting Limonene from Oranges'.



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